

Wednesday, 6/27/2007 1:07:32 PM
Kim Johnston

Process Sheet

SPLIT

28

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: EXTERNAL TORQUEMETER KIT
Job Number	: 33210		
Estimate Number	: 12506		
P.O. Number	: N/A	Part Number	: D206539013
This Issue	: 6/27/2007	S.O. No.	: N/A
Print Rev.	: NC	Drawing Number	: N/A
First Issue	: N/A	Project Number	: N/A
Previous Run	: 32216	Drawing Revision	: N/A
		Type	: SMALL / MED FAB
		Material	: N/A
		Due Date	: 7/10/2007
Written By	:	Qty:	1 / Um: Each
Checked & Approved By	: <u>07.06.28</u>		
Comment	: Est Rev:E Removed Manufacturing 06-08-03 JLM		

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description:

1.0

DC

DOCUMENT CONTROL



Comment: Photocopy bluefile & type labels per PPPI

Please enter.

2.0

PACKAGING 1

Comment: PACKAGING RESOURCE #1
Pick Packing Kit

Please return to Linda CY

3.0

D2207041

Housing Weldment



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Housing Weldment

Batch: 32219

SD 7/8/9

4.0

D2210332

Hose Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Hose Assembly

Batch: 33232

See O.E. 4136

Part is back order from supplier. 07-06-09

5.0

AN314A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: 8.0000 Each(s)

Bolt

Batch: M19471-

07/07/12

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: EXTERNAL TORQUEMETER KIT

Job Number: 33210

Part Number: D206539013

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

AN526C83212

Screw



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Screw

Batch: M15602

7.0

AN8183D

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Nut

M4445

8.0

AN8243D

Tee-M-Flare



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Tee-M-Flare

Batch: M4445

9.0

AN9703

Washers



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Washers

Batch: M104374

10.0

MS208193D

Sleeve



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Sleeve

Batch: M7688

11.0

MS208223D

Elbow



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Elbow

Batch: M7429

12.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: EXTERNAL TORQUEMETER KIT

Job Number: 33210

Part Number: D206539013

Job Number:



Seq. #:

Machine Or Operation:

Description:

13.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-539-013

Location: _____

PPP Rev: _____

Rev B 7/8/9 SL

14.0

QC21

FINAL INSPECTION/W/O RELEASE



①

Comment: FINAL INSPECTION/W/O RELEASE

Dated 8/1/09

Job Completion



c 7/10/09